



PATENT IFW

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In the Application of: BRAUN et al.

Application Serial No: 10/500,924

Filing Date: July 8, 2004

Title: Steel gravure method for the production of a security document, steel gravure plate and semi-product for the same and method for production thereof

Group Art Unit: 2854

Examiner: WILLIAMS, Kevin

Confirmation No.: 8945

Customer No.: 06449

Commissioner for Patents
P.O. Box 1450
Alexandria, Virginia 22313-1450

SECOND SUPPLEMENTAL AMENDMENT

Dear Sir:

Supplemental to the Amendment filed on December 7, 2006, please amend the above-identified application as indicated below.

Amendments to the Claims are reflected in the Listing of Claims, which begins on Page 2 of this paper.

Remarks begin on Page 4 of this paper.